

Monday 12/08

Dart Aerospace Ltd.

Date: Friday, 05/12/2008 9:20:45 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 43924		
Estimate Number	: 13035		
P.O. Number	:	Part Number	: D36821
This Issue	: 05/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3682 REV.A
First Issue	: / /	Project Number	: N/A
Previous Run	: 39928	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 08/12/2008
Checked & Approved By	:	Qty:	4
Comment	: Est Rev:A New Issue 07-09-27 DD verified by: EC Est Rev:B ecn1162 08-04-02 DD verified by:		
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	G89	coated cloth
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Comment: Qty.: 0.3258 sf(s)/Unit Total : 1.3033 sf(s)

G-89 coated cloth

Batch: 105928 IB 8-12-8

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3682

Dwg Rev: A
Prog Rev: A

IB 8-12-8

5

*2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-12-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

806/12/08 (15)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: ST177

88 08/12/08 (15)

Date: Friday, 05/12/2008 9:20:45 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 43924

Part Number: D36821

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-08

DART AEROSPACE LTD		Work Order: 43924
Description: GASKET		Part Number: D3682-1
Inspection Dwg: D3682-1, Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .250	+0.005 - .001	.255	✗			
1.247	+/- .010	1.238	✗			
1.943	+/- .010	1.945	✗			
3.875	+/- .010	3.877	*			
6.45	+/- .030	6.446	✗			
.74	+/- .030	.74	✗			
1.583	+/- .010	1.576	✗			
1.826	+/- .010	1.825	✗			
3.920	+/- .010	3.923	✗			
7.152	+/- .010	7.154	✗			
8.20	+/- .030	8.199	✗			
.75	+/- .030	.746	✗			
.38	+/- .030	.376	✗			
.993	+/- .010	.990	✗			
1.900	+/- .010	1.908	✗			
3.97	+/- .030	3.97	✗			
3.759	+/- .010	3.750	✗			
1060	+/- .010	1054	✗			

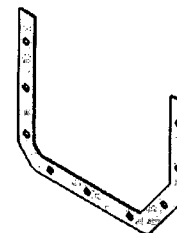
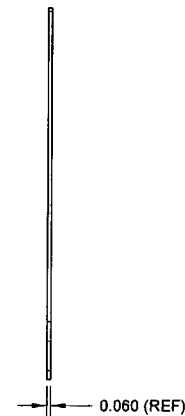
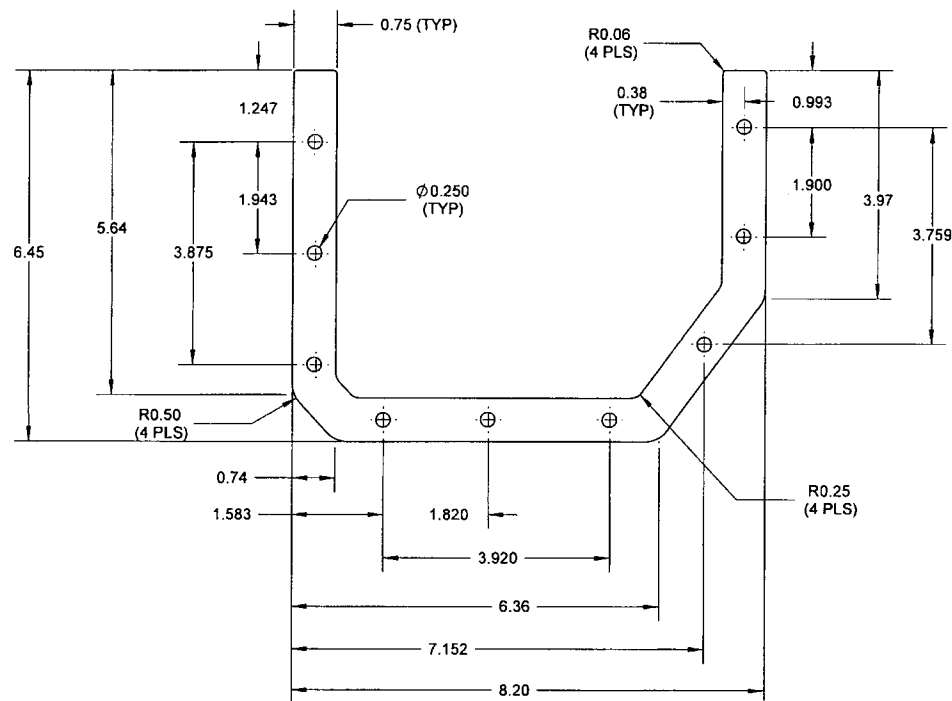
Measured by:	RB
Date:	8-12-8

Audited by:	S
Date:	08/11/08

Prototype Approval:	1/2
Date:	1/2

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





D3682-1 GASKET

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3682-1 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.05 lbs

A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	UG	DRAWING NO.	REV. A
MFG. APPR.	1/10	D3682	SHEET 1 OF 1
APPROVED	1/10	TITLE	SCALE
DE APPR.	1/10	GASKET	1:2
DATE	07.11.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	